EP 1 233 288 A2 (11)

(12)

(19)

# **EUROPEAN PATENT APPLICATION**

(43) Date of publication: 21.08.2002 Bulletin 2002/34

(51) Int Cl.7: G02B 6/22, G02B 6/16

(21) Application number: 02251047.3

(22) Date of filing: 15.02.2002

(84) Designated Contracting States: AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR Designated Extension States: AL LT LV MK RO SI

(30) Priority: 16.02.2001 JP 2001040663

(71) Applicant: THE FURUKAWA ELECTRIC CO., LTD. Tokyo 100-8322 (JP)

(72) Inventors:

Kawasaki, Mitsuhiro Chiyoda-ku, Tokyo 100-8322 (JP)

Uchida, Yohei Chiyoda-ku, Tokyo 100-8322 (JP)

Oonuma, Hiroaki Chiyoda-ku, Tokyo 100-8322 (JP)

(74) Representative: Butcher, lan James et al A.A. Thornton & Co. 235 High Holborn London WC1V 7LE (GB)

#### (54)Optical fiber and optical transmission line

The optical fiber includes a center core portion (1), a side core portion (2) and clad portion (3) in an order from an inner side, which has a dispersion value of 14 ps/nm/km or higher and 20 ps/nm/km or less at a wavelength of 1550 nm, a dispersion slope of 0.05 ps/nm<sup>2</sup>/ km or higher and 0.08 ps/nm<sup>2</sup>/km or less at a wavelength of 1550 nm and a transmission attenuation of 0.2 dB/km or less at a wavelength of 1550 nm, wherein the relative refractive index difference  $\Delta 1$  between the cent-

er core portion (1) and the clad portion (3) is 0.25% or larger and 0.50% or less, the relative refractive index difference  $\Delta 2$  between the side core portion (2) and the clad portion (3) is 0.05% or larger and 0.30% or less, an inequality  $\Delta 2 < \Delta 1$  is satisfied, the ratio a/b between an outer diameter a of the center core portion (1) and an outer diameter b of the side core portion (2) is 0.3 or higher and 0.7 or less, and the effective core area Aeff at a wavelength of 1550 nm is 90 μm<sup>2</sup> or larger.

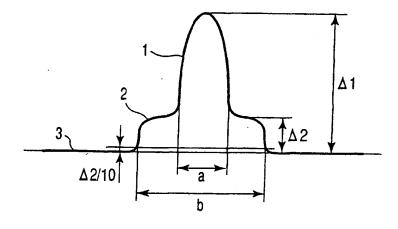


FIG. 1

EP 1 233 288 A2

#### EP 1 233 288 A2

#### **Description**

10

20

30

35

40

45

55

[0001] The present invention relates to an optical fiber and an optical transmission line used suitably in a wavelength division multiplexing (WDM) optical communications.

[0002] As a technique for increasing the transmission capacity in the optical transmission using optical fibers, the WDM (wavelength division multiplexing) optical transmission has become a focus of attention recently, and many intensive studies have been conducted on optical fibers which are employed suitable in the WDM optical transmission. [0003] Incidentally, well-known examples of the optical fiber which can be used for the WDM optical transmission are a single mode optical fiber (SMF) having a zero dispersion near a wavelength of 1.3 µm and a dispersion shift type optical fiber which does not have a zero dispersion in a wavelength band in use (NZDSF); however these types of optical fibers have a problem of non-linearity. Under these circumferences, there is a demand of developing a new type of optical fiber.

**[0004]** More specifically, in order to solve the problem of non-linearity, an optical fiber has been developed, in which the dispersion value is set fully away from zero and the effective core area Aeff is enlarged. Examples of such an optical fiber is discussed in Collection of Lecture Notes C-3-76 and C-3-77 for the Electronics Society Convention 1999 held by the Institute of Electronics, Information and Communication Engineers.

[0005] However, those types of optical fibers discussed in Lecture Notes C-3-76 and C-3-77, each exhibits a dispersion value of more than 20 ps/nm/km, and therefore the cumulative amount of dispersions of fibers when an optical transmission line is formed of these fibers, increases. With such an increased amount of dispersion, the transmission line cannot be appropriately used for a long-distance WDM optical transmission.

[0006] An object of the present invention is to provide an optical fiber which has a dispersion value maintained at a similar level to that of the conventional SMF and is more suitable for the WDM optical transmission than the conventional SMF.

[0007] Another object of the present invention is to provide an optical transmission line comprising the above-described optical fiber, which is suitable for the WDM optical transmission.

[0008] According to an embodiment of the present invention, there is provided an optical fiber comprising a center core portion, a side core portion and a clad portion in an order from an inner side, which has a dispersion value of 14 ps/nm/km or higher and 20 ps/nm/km or less at a wavelength of 1550 nm, a dispersion slope of 0.05 ps/nm²/km or higher and 0.08 ps/nm²/km or less at a wavelength of 1550 nm and a transmission attenuation of 0.2 dB/km or less at a wavelength of 1550 nm, wherein a relative refractive index difference  $\Delta 1$  between the center core portion and the clad portion is 0.25% or larger and 0.50% or less, a relative refractive index difference  $\Delta 2$  between the side core portion and the clad portion is 0.05% or larger and 0.30% or less, an inequality  $\Delta 2 < \Delta 1$  is satisfied, a ratio a/b between an outer diameter a of the center core portion and an outer diameter b of the side core portion is 0.3 or higher and 0.7 or less, and an effective core area Aeff at a wavelength of 1550 nm is 90  $\mu$ m² or larger.

[0009] According to another embodiment of the present invention, there is provided an optical transmission line comprising a plurality of optical fibers, configured to transmit optical signals, wherein at least one of the plurality of optical fibers is the above-described optical fiber.

[0010] This summary of the invention does not necessarily describe all necessary features so that the invention may also be a sub-combination of these described features.

[0011] The invention can be more fully understood from the following detailed description when taken in conjunction with the accompanying drawings, in which:

FIG. 1 is a diagram schematically showing an example of the refractive index profile of an optical fiber according to an embodiment of the present invention; and

FIG. 2 is a diagram schematically showing an optical transmission system comprising an optical fiber according to the embodiment of the present invention.

[0012] Specific embodiments of the present invention will now be described with reference to accompanying drawings.

[0013] FIG. 1 is a diagram schematically showing an example of the refractive index profile of an optical fiber according to an embodiment of the present invention. FIG. 1 illustrates a refractive index profile 1 of a center core portion having an outer diameter a, a refractive index profile 2 of a side core portion having an outer diameter b, and a refractive index profile 3 of a clad portion.

[0014] As can be seen in FIG. 1, there is a maximum relative refractive index difference  $\Delta 1$  between the center core portion 1 and the clad portion 3, and there is a relative refractive index difference  $\Delta 2$  between the side core portion 2 and the clad portion 3.

[0015] It should be noted here that with regard to the optical fiber according to the embodiment, the relative refractive index difference  $\Delta 2$  between the side core portion 2 and the clad portion 3 is defined as follows.

[0016] That is:

5

10

15

20

25

30

40

50

- (1) In the case where there is no local maximum point of the refractive index in the side core portion 2, the relative refractive index difference  $\Delta 2$  is taken by the value where the slope of the refractive index profile curve is at minimum.
- (2) In the case where there is a local maximum point of the refractive index in the side core portion 2, the relative refractive index difference  $\Delta 2$  is taken by the value of the relative refractive index difference between the local maximum point of the refractive index in the side core portion and the clad portion 3. Or in the case where there are a plurality of local maximum points of the refractive index, it is taken by the value of the relative refractive index difference between the maximum value of the local maximum points of the refractive index in the side core portion 2 and the clad portion 3. It should be noted here that there is a local minimum point when there is a local maximum point of the refractive index in the side core portion 2. Here, when the local minimum value of the relative refractive index differences (that is, the local minimum values of the refractive index) between the side core portion 2 and the clad portion 3 is 0.5 times or more as large as  $\Delta 2$ , the side core portion 2 is formed as one region.

[0017] Further, the border between the center core portion 1 and the side core portion 2 is defined at a point where when the curve of the refractive index profile of the center core portion 1 is approximated by an  $\alpha$  curve, the  $\alpha$  curve crosses with the line of the relative refractive index difference being zero. It should be noted that the  $\alpha$  curve can be expressed by the following formula:

 $\Delta n(r) = \Delta n (0) \cdot \{1 - (2r/a)^{\alpha}\}\$ 

where  $\Delta n(r)$  represents the relative refractive index difference at a distance "r" from the center,  $\Delta n(0)$  represents the maximum relative refractive index difference, "a" represents the outer diameter of the center core portion and "r" represents the distance from the center.

[0018] Further, the border between the side core portion and the clad portion is defined at a point where the relative refractive index difference becomes 1/10 of the relative refractive index difference  $\Delta 2$  between the side core portion and the clad portion, and a line extending in the direction where the relative refractive index difference changes crosses with the line of the relative refractive index difference being zero.

[0019] In the refractive index profile of the optical fiber according to the embodiment shown in FIG. 1, the relative refractive index difference  $\Delta 1$  between the center core portion and the clad portion is 0.25% to 0.50%, and more preferably, it should be in a range of 0.33% to 0.40%. If the relative refractive index difference  $\Delta 1$  is less than 0.25%, the dispersion value rises to 20 ps/nm/km or more, whereas if it exceeds 0.50%, Aeff drops to 90  $\mu$ m<sup>2</sup> or less, which is not preferable.

[0020] The relative refractive index difference  $\Delta 2$  between the side core portion and the clad portion is 0.05% to 0.30%, and more preferably, it should be in a range of 0.15% to 0.20%. If the relative refractive index difference  $\Delta 2$  is less than 0.05%, bending attenuation becomes large, whereas if it exceeds 0.30%, cut-off wavelength exceeds 1550 nm, which is not preferable.

[0021] The relationship between  $\Delta 1$  and  $\Delta 2$  should be  $\Delta 2 < \Delta 1$ , and if  $\Delta 2 \ge \Delta 1$ , desired properties are not obtained, which is not preferable.

[0022] In the optical fiber having a refractive index profile as described above, the ratio a/b between the outer diameter a of the center core portion and the outer diameter "b" of the side core portion should be in a range of 0.3 to 0.7, and more preferably it should be in range of 0.4 to 0.6. If the a/b ratio is less than 0.3, cut-off wavelength becomes large, whereas if it exceeds 0.7, bending attenuation becomes large, which is not preferable.

[0023] The effective core area Aeff at a wavelength of 1550 nm should be 90  $\mu$ m<sup>2</sup> or more, and more preferably it should be 100  $\mu$ m<sup>2</sup> or more. If the effective core area Aeff at a wavelength of 1550 nm is less than 90  $\mu$ m<sup>2</sup>, non-linear effect becomes prominent.

[0024] In the optical fiber according to the embodiment described above, the dispersion value at a wavelength of 1550 nm should be in a range of 14 ps/nm/km to 20 ps/nm/km, and more preferably it should be in a range of 14 ps/nm/km to 16 ps/nm/km. If it is tried to attain the dispersion value less than 14 ps/nm/km at a wavelength of 1550 nm, refractive index profile becomes complicate and productivity becomes worse, whereas if it exceeds 20 ps/nm/km, waveform is distorted, which is not preferable.

[0025] The dispersion slope at a wavelength of 1550 nm should be in a range of 0.05 ps/nm²/km to 0.08 ps/nm²/km, and more preferably it should be in a range of 0.05 ps/nm²/km to 0.07 ps/nm²/km. If it is tried to attain the dispersion slope less than 0.05 ps/nm²/km at a wavelength of 1550 nm, refractive index profile becomes complicate and productivity becomes worse, whereas if it exceeds 0.08 ps/nm²/km, transmission wavelength intervals must be widened, which is not preferable.

#### EP 1 233 288 A2

[0026] The transmission attenuation at a wavelength of 1550 nm should be 0.2 dB/km or less, and more preferably it should be 0.19 dB/km or less. If the transmission attenuation at a wavelength of 1550 nm exceeds 0.2 dB/km, distance between amplifiers becomes short, which is not preferable.

[0027] In order to achieve an optical fiber suitable for WDM optical transmission, it is necessary that the waveform distortion due to the four wave mixing should be suppressed, the distortion of the waveform due to the self phase modulation/cross-phase modulation should be suppressed and the distortion of the waveform due to dispersion should be suppressed.

[0028] The optical fiber according to the embodiment, which satisfies the above-described conditions, meets the above-described requirement and it is very much suitable for the WDM optical transmission. With use of the optical fiber, it is possible to obtain an optical transmission line suitable for the WDM optical transmission.

[0029] FIG. 2 is a diagram illustrating an optical transmission system including an optical transmission line with the optical fiber according to the embodiment of the present invention. FIG. 2 shows an optical transmitter 11 optical amplifiers 12a, 12b, ..., positive dispersion optical fibers 13a, 13b, ..., negative dispersion optical fibers 14a, 14b, ..., such as DCFs, and an optical receiver 15.

[0030] The structure itself of the system shown in FIG. 2 is similar to that of the conventional system; however, a part of the system, specifically, optical fibers 13a, 13b, ..., are of the fibers according to the embodiment of the present invention. With this structure, it becomes possible to remarkably improve the transmission properties. And then, it is possible to obtain an optical transmission line suitable for the WDM optical transmission.

[0031] Examples of the present invention will now be presented, and the invention will be explained in more detail.

#### Examples

20

25

30

35

40

45

55

**[0032]** The optical fiber having the refractive index profile shown in FIG. 1, was examined in terms of the change in properties at a wavelength of 1550 nm, when the parameters ( $\Delta 1$ ,  $\Delta 2$ , a/b) were varied. It should be noted that the refractive index of the center core portion 1 was set such that it could be approximated with a curve of  $\alpha = 2$  and the side core portion had no maximum points of the refractive index.

[0033] The outer diameter "b" of the side core portion 2 can be set in a range of 10 to 40  $\mu$ m, and preferably it should be in a range of 18 to 30  $\mu$ m. In this embodiment, the outer diameter "b" of the side core portion 2 was set to an optimal value within a range of 18 to 30  $\mu$ m. It should be noted that the outer diameter "a" of the center core portion should preferably be in a range of 8 to 12  $\mu$ m.

[0034] The results of the examination are presented in TABLE 1 below. In TABLE 1, the units for the values of  $\Delta 1$  and  $\Delta 2$  are in %, the unit for the dispersion value is in ps/nm/km, the unit for the dispersion slope is in ps/nm²/km, the unit for the transmission attenuation is in dB/km, the unit for Aeff is in  $\mu$ m². For reference, a cutoff wavelength  $\lambda c$  (unit in nm) is presented as well in the table.

## TABLE 1

	Δ1	Δ2	a/b	Dispersion value	Dispersion slope	Transmission attenuation	Aeff	λς
Example 1	0.37	0.07	0.50	17.1	0.063	0.186	102	1320
Example 2	0.36	0.05	0.43	17.0	0.062	0.184	97	1260
Example 3	0.38	0.10	0.57	16.9	0.064	0.190	103	1460
Comparative Example	0.26	0.00	-	21.9	0.068	0.195	133	1580

[0035] As can be understood from TABLE 1 above, the optical fibers of Examples 1 to 3 each have a refractive index profile which is within the range defined by the present invention, and therefore they have the properties (the dispersion value is 20 ps/nm/km or less) suitable for the WDM optical transmission. By contrast, the optical fiber according to the comparative example has a refractive index profile which is out of the range defined by the present invention, and therefore its dispersion value exceeds 20 ps/nm/km. Further, its cutoff wavelength shifts to long wavelength side. Therefore, it is not suitable for the WDM optical transmission at a wavelength of near 1550 nm.

[0036] In the meantime, an optical transmission line was made of optical fibers according to Example 1 and line-type dispersion compensation optical fibers having such a length at which the dispersion can be substantially perfectly compensated. Of the optical fibers according to Examples 2 and 3 as well as that of Comparative Example, similar optical transmission lines were built. Then, the transmission test was carried out on these lines under conditions that an optical signal having 10 Gbps per wave was used as the WDM optical signal and 16 waves were arranged at tile same intervals in a range of 1530 to 1560 nm in wavelength.

4

#### EP 1 233 288 A2

[0037] As a result, it was found that the optical transmission lines which were made of the optical fibers according to Examples 1 to 3 exhibited properties such as bit error rate of 10<sup>-9</sup> or less, which are suitable for the WDM optical transmission, whereas the optical transmission line made of the optical fiber according to the Comparative Example exhibited bit error rate exceeding 10<sup>-9</sup> and did not show suitable properties for the WDM optical transmission.

[0038] It should be noted here that the optical transmission line of the present invention is not limited to that discussed above, but can be remodeled into various versions. For example, the optical transmission line can be made of a dispersion compensation type fiber module in place of the line-type dispersion compensation optical fiber.

#### 10 Claims

15

20

25

1. An optical fiber comprising: a center core portion (1), a side core portion (2) and clad portion (3) in an order from an inner side, which has a dispersion value of 14 ps/nm/km or higher and 20 ps/nm/km or less at a wavelength of 1550 nm, a dispersion slope of 0.05 ps/nm²/km or higher and 0.08 ps/nm²/km or less at a wavelength of 1550 nm and a transmission attenuation of 0.2 dB/km or less at a wavelength of 1550 nm,

characterized in that a relative refractive index difference  $\Delta 1$  between the center core portion (1) and the clad portion (3) is 0.25% or larger and 0.50% or less, a relative refractive index difference  $\Delta 2$  between the side core portion (2) and the clad portion (3) is 0.05% or larger and 0.30% or less, an inequality  $\Delta 2 < \Delta 1$  is satisfied, a ratio a/b between an outer diameter a of the center core portion (1) and an outer diameter b of the side core portion (2) is 0.3 or higher and 0.7 or less, and an effective core area Aeff at a wavelength of 1550 nm is 90  $\mu$ m<sup>2</sup> or larger.

- 2. An optical fiber according to claim 1, **characterized in that** the relative refractive index difference Δ1 is in a range of 0.33% to 0.4%, the Δ2 is in a range of 0.15% to 0.2%, the ratio a/b between the outer diameter a of the center core portion (1) and the outer diameter b of the side core portion (2) is in range of 0.4 to 0.6, and the effective core area Aeff at a wavelength of 1550 nm is 100 μm<sup>2</sup> or larger.
- 3. An optical fiber according to claim 1, characterized in that the outer diameter b of the side core portion (2) is in a range of 10 to 40  $\mu m$ .
- 4. An optical transmission line comprising a plurality of optical fibers, configured to transmit an optical signal, characterized in that at least one of said plurality of optical fibers is an optical fiber according to claim 1.

35

40

45

50

55

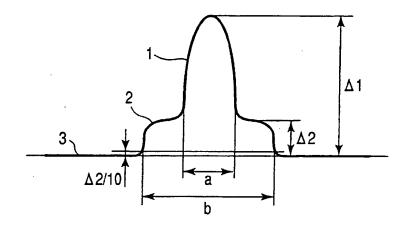
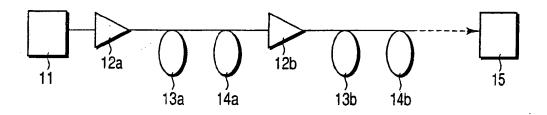


FIG.1



F1G.2

(12)

# **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3: 26.05.2004 Bulletin 2004/22

(51) Int CI.7: **G02B 6/22**, G02B 6/18, G02B 6/16

- (43) Date of publication A2: 21.08.2002 Bulletin 2002/34
- (21) Application number: 02251047.3
- (22) Date of filing: 15.02.2002
- (84) Designated Contracting States:

  AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

  MC NL PT SE TR

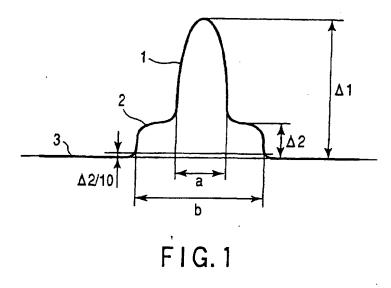
  Designated Extension States:

  AL LT LV MK RO SI
- (30) Priority: 16.02.2001 JP 2001040663
- (71) Applicant: THE FURUKAWA ELECTRIC CO., LTD. Tokyo 100-8322 (JP)
- (72) Inventors:
  - Kawasaki, Mitsuhiro Chiyoda-ku, Tokyo 100-8322 (JP)
  - Uchida, Yohei
     Chiyoda-ku, Tokyo 100-8322 (JP)
  - Oonuma, Hiroaki Chiyoda-ku, Tokyo 100-8322 (JP)
- (74) Representative: Butcher, lan James et al
   A.A. Thornton & Co.
   235 High Holborn
   London WC1V 7LE (GB)

## (54) Optical fiber and optical transmission line

(57) The optical fiber includes a center core portion (1), a side core portion (2) and clad portion (3) in an order from an inner side, which has a dispersion value of 14 ps/nm/km or higher and 20 ps/nm/km or less at a wavelength of 1550 nm, a dispersion slope of 0.05 ps/nm²/km or higher and 0.08 ps/nm²/km or less at a wavelength of 1550 nm and a transmission attenuation of 0.2 dB/km or less at a wavelength of 1550 nm, wherein the relative refractive index difference  $\Delta 1$  between the cent-

er core portion (1) and the clad portion (3) is 0.25% or larger and 0.50% or less, the relative refractive index difference  $\Delta 2$  between the side core portion (2) and the clad portion (3) is 0.05% or larger and 0.30% or less, an inequality  $\Delta 2 < \Delta 1$  is satisfied, the ratio a/b between an outer diameter a of the center core portion (1) and an outer diameter b of the side core portion (2) is 0.3 or higher and 0.7 or less, and the effective core area Aeff at a wavelength of 1550 nm is 90  $\mu$ m² or larger.



Printed by Jouve, 75001 PARIS (FR)



# **EUROPEAN SEARCH REPORT**

Application Number EP 02 25 1047

Category	Citation of document with income of relevant passa		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)
X		ASA KAZUNORI ;FURUKAWA )) 1-01-04) 2 7; table 6 * FURUKAWA)		G02B6/22 G02B6/18 G02B6/16
Y	WO 00/62106 A (HIRA TAKATOSHI (JP); SUM: INDUSTRIES) 19 Octol * sample 1** figure:	ITOMO ELECTRIC per 2000 (2000-10-19)	1-4	
	-& EP 1 107 027 A (SINDUSTRIES) 13 June			
Y	US 4 755 022 A (UESU 5 July 1988 (1988-07 * abstract; claim 1	7-05)	1-4	
Y	EP 0 307 228 A (COR 15 March 1989 (1989 * page 7, line 9 - figure 10 *	-03-15)	1-3	TECHNICAL FIELDS SEARCHED (Int.CI.7) G02B H04B
Y	EP 0 779 524 A (COR 18 June 1997 (1997-0 * page 4, line 28 - table 1 *		1-3	NO4D
A	US 4 204 745 A (KIMU 27 May 1980 (1980-05 * column 4, line 2 - 1,2,4 *	5-27) - line 14; figures 	1-3	
		-/		
	The present search report has be			
	Place of search Munich	Date of completion of the search 19 March 2004	בום	Examiner IU, G
X : parti Y : parti docu A : tech	ATEGORY OF CITED DOCUMENTS cularly relevant if taken alone cularly relevant if combined with another ment of the same category nological background written disclosure	T : theory or princip E : earlier patent de after the filling de er D : document cited L : document cited	ole underlying the incument, but publication in the application for other reasons	nvention shed on, or

2



# EUROPEAN SEARCH REPORT

Application Number EP 02 25 1047

		ERED TO BE RELEVANT			
Category	Citation of document with it of relevant pass	ndication, where appropriate, ages	Relevant to claim	CLASSIFICAT APPLICATION	
4	LOCALLY DISPERSION- EFFECTIVE AREA FIBE PROCEEDINGS OF THE OPTICAL COMMUNICATI	RS" EUROPEAN CONFERENCE ON ON, XX, XX, r 1998 (1998-09-20), 79650	1-3		
				TECHNICAL F	IELDS (Int.Cl.7)
					(111.01.7)
			·		
	The present search report has be	on drown up for all alaims			
	Place of search	Date of completion of the search		Examiner	
	unich	19 March 2004	Blau		
X : particul Y : particul docume	EGORY OF CITED DOCUMENTS larly relevant if taken alone larly relevant if combined with another of the same category ogical background itten disclosure	7 : theory or principle E : earlier patent doc after the filing date D : document cited in L : document cited fo	underlying the invenuent, but published the application of the reasons	ention dan, or	

3

EPO FORM 1503 03.82 (P04C01)

## ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 02 25 1047

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

19-03-2004

Patent document cited in search report		Publication date		Patent family member(s)	Publicat date
WO 0101179	A	04-01-2001	CA EP WO US	2340947 A 1116970 A 0101179 A 2002012509 A	1 18-07- 1 04-01-
EP 1116970	Α	18-07-2001	CA EP US WO	2340947 A 1116970 A 2002012509 A 0101179 A	1 18-07- 1 31-01-
WO 0062106	Α	19-10-2000	AU CA EP WO US	3678400 A 2334888 A 1107027 A 0062106 A 2001017967 A	1 19-10- 1 13-06- 1 19-10-
EP 1107027	Α	13-06-2001	AU CA EP US WO	3678400 A 2334888 A 1107027 A 2001017967 A 0062106 A	1 13-06- 1 30-08-
US 4755022	A	05-07-1988	JP JP CA FR GB	1657068 C 3018161 B 62052508 A 1269262 A 2586823 A 2185331 A	1 06-03-
EP 0307228	A	15-03-1989	US AT AU CA DE DE EP JP US	4877304 A 117094 T 2207888 A 1311382 C 3852737 D 3852737 T 0307228 A 1163707 A 2885405 B 4889404 A	31-08- 2 15-03- 28-06-
EP 0779524	Α .	18-06-1997	US AU AU BR CA CN	5715346 A 721088 B 7417996 A 9605852 A 2192425 A 1160214 A	19-06- 25-08- 1 16-06-

## ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 02 25 1047

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

19-03-2004

DE 69620558 T2 10-10- DK 779524 T3 29-07- EP 1160595 A2 05-12- EP 0779524 A2 18-06- JP 3223474 B2 29-10- JP 9274118 A 21-10- RU 2166782 C2 10-05- US 4204745 A 27-05-1980 JP 1081620 C 29-01- JP 54003553 A 11-01-	DE 69620558 T2 10-10-2002 DK 779524 T3 29-07-2002 EP 1160595 A2 05-12-2001 EP 0779524 A2 18-06-1997 JP 3223474 B2 29-10-2001 JP 9274118 A 21-10-1997 RU 2166782 C2 10-05-2001	Patent document cited in search report		Publication date		Patent family member(s)	Publication date
JP 54003553 A 11-01-	JP 54003553 A 11-01-1979 JP 56025647 B 13-06-1981 DE 2825412 A1 14-12-1978 FR 2394100 A1 05-01-1979	EP 0779524	A		DE DK EP EP JP JP	69620558 T2 779524 T3 1160595 A2 0779524 A2 3223474 B2 9274118 A	10-10-206 29-07-206 05-12-206 18-06-199 29-10-206 21-10-199
DE 2825412 A1 14-12- FR 2394100 A1 05-01-		US 4204745	A	27-05-1980	JP JP DE FR	54003553 A 56025647 B 2825412 A1 2394100 A1	11-01-197 13-06-198 14-12-197 05-01-197

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

5

FORM P0459